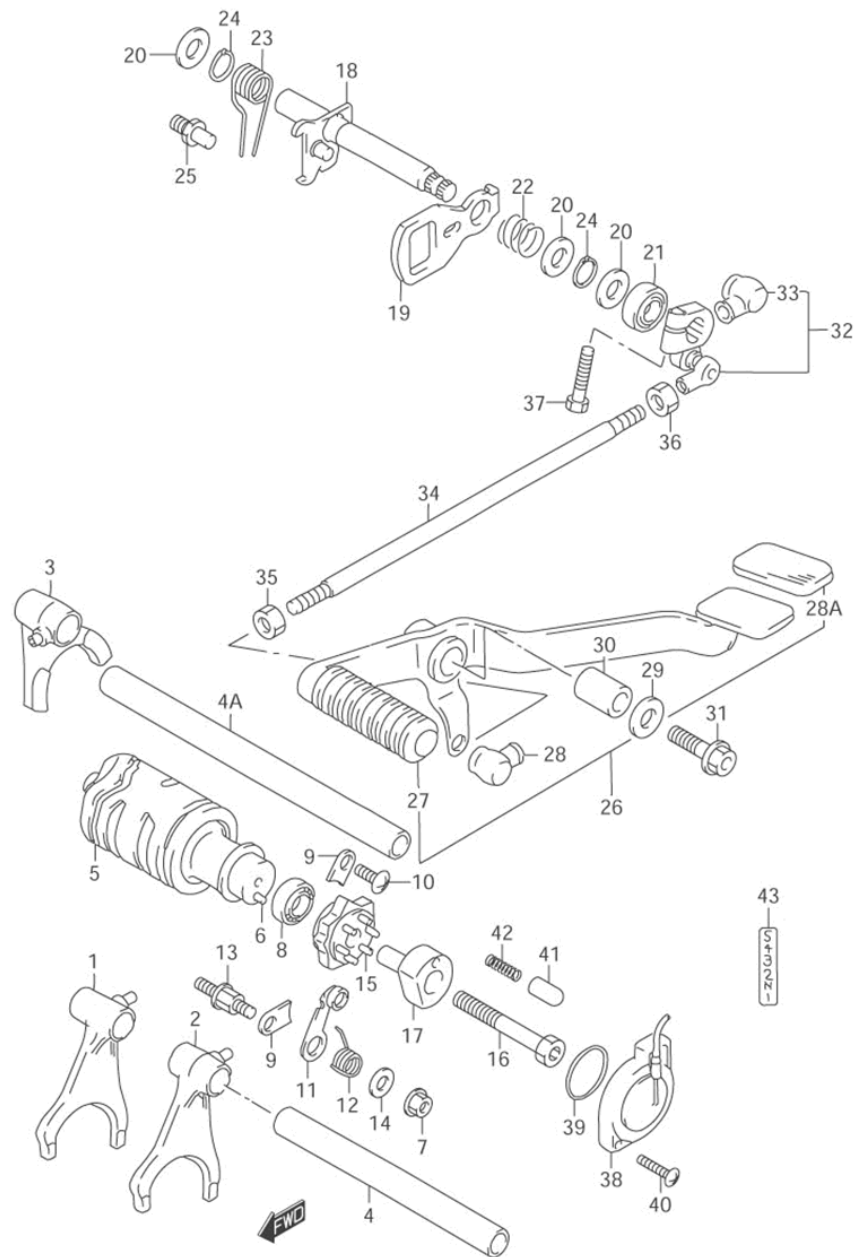


FIG.20



VL1500Y E03 E28_020
GEAR SHIFTING

REF#	PART	#REQ	REMARKS
1	FORK, GEAR SHIFTING NO.1 25211-38B11	1	
2	FORK, GEAR SHIFTING NO.2 25221-38B10	1	
3	FORK, GEAR SHIFTING NO.3	1	

	25231-10F01	
4	SHAFT, GEAR SHIFTING FORK 25411-10F10	1
4A	SHAFT, GEAR SHIFTING FORK NO. 25411-10F20	1
5-1	CAM, GEAR SHIFTING 25310-10F01	1
5-2	CAM, GEAR SHIFTING 25310-10F01	1
6	PIN 04221-04089	2
7	NUT 08316-1006A	2
8	BEARING (25X47X8) 09262-25006	1
9	RETAINER, OIL SEAL RH 24742-18A00	2
10	SCREW 02112-0612A	1
11	STOPPER, GEAR SHIFT CAM 25350-24B00	1
12	SPRING, SHIFT CAM STOPPER 25355-13E10	1
13	SUPPORT, CAM STOPPER ARM 25356-12C00	1
14	WASHER 08211-06181	1
15	PLATE, GEAR SHIFT CAM 25380-10F00	1
16	BOLT (6X50) 09106-06083	1
17	HOLDER, NEUTRAL SWITCH 25312-38B01	1
18-1	SHAFT, GEAR SHIFT 25510-10F01	1
18-2	SHAFT, GEAR SHIFT 25510-10F01	1
19	PLATE, GEAR SHIFT 25512-13E11	1
20	SHIM 09181-14167	3
21	OIL SEAL (14X22X6) 09283-14006	1
22	SPRING 09440-17009	1
23	SPRING 09444-20001	1
24	CIRCLIP 08331-31146	2
25-1	STOPPER, RETURN SPRING 25671-01011	1
25-2	STOPPER, RETURN SPRING 25671-01011	1
26-1	LEVER ASSY, GEAR SHIFT 25600-10F02	1
26-2	LEVER ASSY, GEAR SHIFT 25600-10F02	1
27	.RUBBER, GEAR FR 25652-10F00	1
28	.COVER, DUST 25526-47000	1
28A	.RUBBER, GEAR RR 43151-01400	1
29	WASHER, LOWER (10.5X24X2.3) 09160-10127	1
30	SPACER, GEAR SHIFT 25617-10F00	1
31	BOLT, GEAR SHIFT 09103-10300	1
32-1	ARM, GEAR SHIFT LINK 25520-19C02	1
32-2	ARM, GEAR SHIFT LINK 25520-47000	1
33	.COVER, DUST 25526-47000	1
34	ROD, LINK 25525-17E11	1
35-1	NUT 09140-06011	1
35-2	NUT 09140-06025	1
36	NUT, NO.1	1

	08310-0006A	
37	BOLT, GEAR SHIFT LINK ARM 01500-0620A	1
38	BASE ASSY, NEUT SW TERM 37720-10F00	1
39	O RING (D:2.4,ID:35.5) 09280-35006	1
40	.SCREW 02112-75163	2
41	CONTACT, SWITCH 09209-04021	1
42	SPRING 09440-02003	1
43	LABEL, GEAR SHIFT 68392-38B00	1