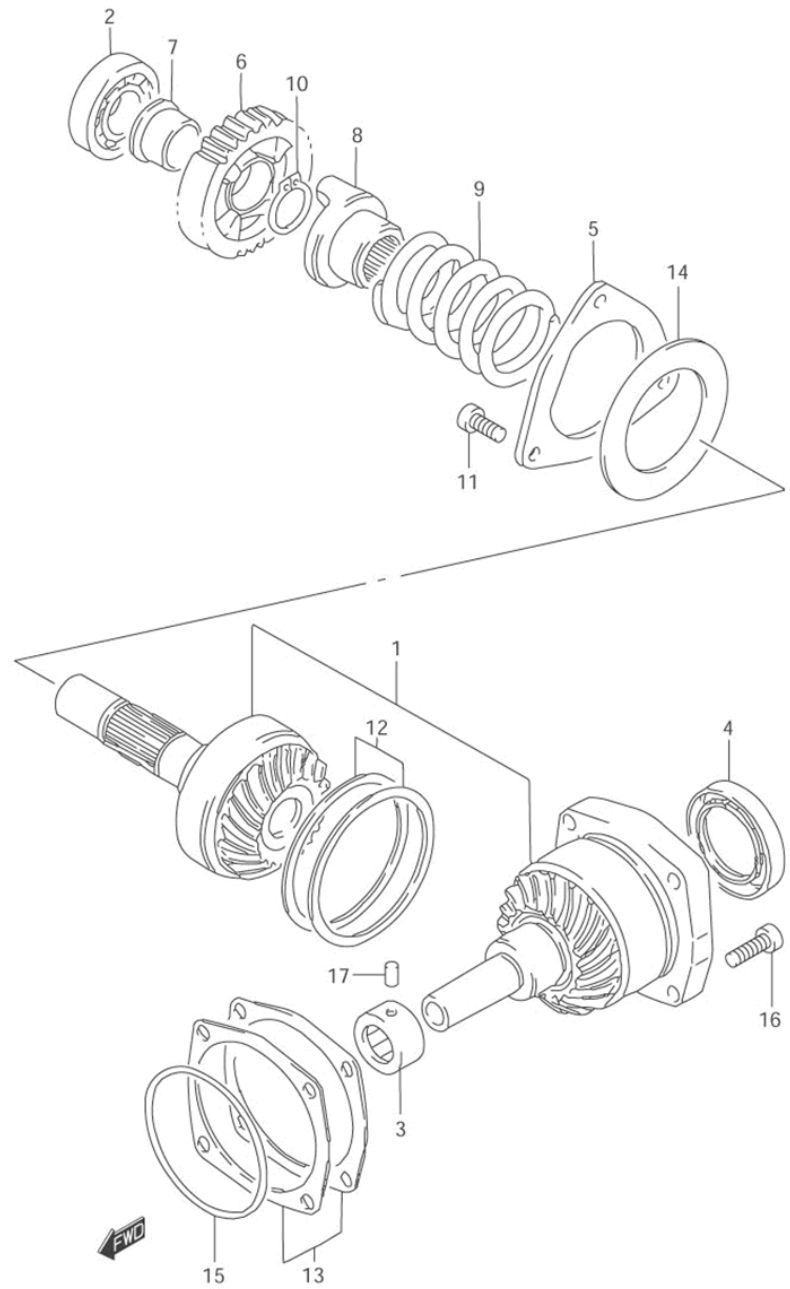


FIG.19



VL1500Y E03 E28_019
SECONDARY DRIVE GEAR

REF#	PART	#REQ	REMARKS
1	GEAR & HOUSING SET, SECONDARY 24900-10810	1	
2	BEARING, RH (25X62X17) 09262-25080	1	
3	.BEARING (20X34X16)	1	

	09263-20038		
4	.OIL SEAL (44X68X8) 09283-44010	1	
5	STOPPER, BEARING 24931-38B00	1	
6	GEAR, OVER DRIVING DRIVEN 24631-38B00	1	
7	BUSH 24632-38B01	1	
8	DOG, OUTPUT CAM 24922-38B01	1	
9-2	SPRING 24924-10F00	1	
10	CIRCLIP 08331-31266	1	
11	BOLT 07130-08203	3	
12	SHIM SET, SEC DRIVE 24935-38820	1	(T:1.1/1.15/1.2/1.25/1.3/1.35/1.4)
13	SHIM SET, SEC DRIVE 24945-38810	1	
15	O RING, BEARING HOUSING 09280-78003	1	
16	BOLT 07130-08253	4	
17	PIN 04221-07129	1	